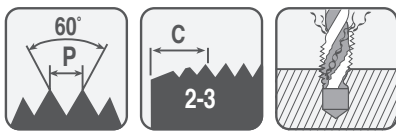
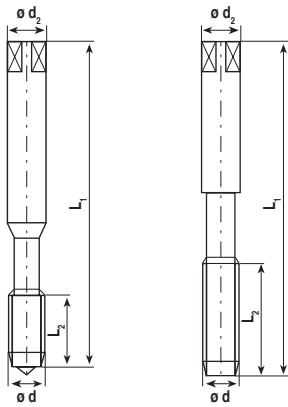


DIN 371 DIN 376



Codice Articolo

FCE 15° ER 35° FORM FORM-Y



	NEUTRO	NEUTRO	NEUTRO	TiN
Tol	2B	2B	2BX	2BX
Mat	HSS-E	HSS-E	HSS-E	HSS-E
Imbocco	C	C	C	C

L1	L2	d2	∅	Preforo	mm	d x p				
45	8	2.8	2.1	1.8	2.184	Nr 2 - 56	25,60	30,13		
50	9	2.8	2.1	2	2.515	Nr 3 - 48	25,12	28,29		
56	10	3.5	2.7	2.3	2.845	Nr 4 - 40	22,46	25,88		
56	10	3.5	2.7	2.6	3.175	Nr 5 - 40	22,46	25,88		
56	10	4	3.4	2.7	3.505	Nr 6 - 32	21,57	24,38	40,91	47,05
63	10	4.5	3.4	3.4	4.166	Nr 8 - 32	21,57	24,38		
70	12	6	4.9	3.8	4.826	Nr 10 - 24	22,94	26,45	48,86	55,00
80	12	6	4.9	4.5	5.486	Nr 12 - 24				
80	16	7	5.5	5.1	6.35	NC 1/4 - 20	24,63	27,60	47,50	56,82
90	18	8	6.2	6.5	7.94	NC 5/16 - 18	25,35	29,21	51,59	60,91
100	22	10	8	7.9	9.53	NC 3/8 - 16	25,84	29,90	60,00	71,36
100	20	8	6.2	9.3	11.11	NC 7/16 - 14	32,60	37,72		
110	25	9	7	10.7	12.70	NC 1/2 - 13	34,29	39,10		
110	25	11	9	12.3	14.29	NC 9/16 - 12	51,80	58,30		
110	25	12	9	13.5	15.88	NC 5/8 - 11	49,05	55,66		
125	32	14	11	16.5	19.05	NC 3/4 - 10	64,00	71,30		
140	32	18	14.5	19.3	22.23	NC 7/8 - 9	81,70	92,00		
160	36	20	16	22.25	25.40	NC 1' - 8	115,20	131,10		
180	40	22	18	25	28.58	NC 1' 1/8 - 7	155,77	172,50		
180	40	25	20	28.25	31.75	NC 1' 1/4 - 7	181,12	200,10		
200	45	28	22	30.75	34.93	NC 1' 3/8 - 6	258,40			
200	45	32	24	34	38.10	NC 1' 1/2 - 6	287,38			
220	50	36	29	39.5	44.45	NC 1' 3/4 - 5				
250	56	40	32	45.25	50.80	NC 2' - 4½				

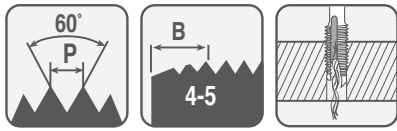
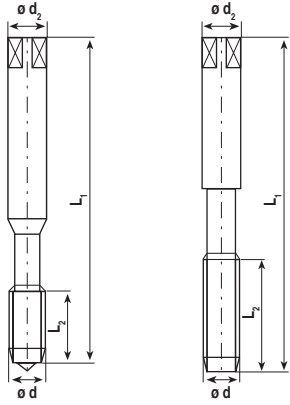
NEW

ASME B 1.1

FILETTATURA AMERICANA UNC
UNIFIED COARSE THREAD UNC

HIGH PERFORMANCE

DIN 371 DIN 376



Codice Articolo

HP IC-Y HP IC-Z T/N IC HP FORM-Y



	TiN	ZHL	NEUTRO	TiN
Tol	2BX	2BX	2BX	2BX
Mat	HSSCo-PM	HSSCo-PM	HSSCo-PM	HSSCo-PM
Imbocco	B	B	B	C

L1	L2	d2	∅	Preforo	mm	d x p	TITANIO - NICHEL
80	16	7	5.5	5.1	6.35	NC 1/4 - 20	34,50 37,50 29,90 41,59
90	18	8	6.2	6.5	7.94	NC 5/16 - 18	40,25 43,09 33,35 50,00
100	22	10	7	7.9	9.53	NC 3/8 - 16	49,45 50,41 39,30 62,50
110	25	9	7	10.7	12.70	NC 1/2 - 13	
110	20	11	9	12.3	14.29	NC 9/16 - 12	
110	25	12	9	13.5	15.88	NC 5/8 - 11	



HIGH PERFORMANCE

Codice Articolo

HP ER-Y 45°

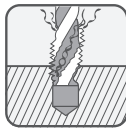
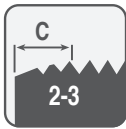
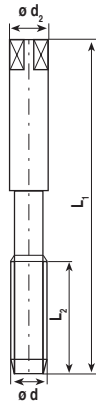
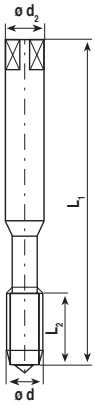
HP ER-Z 45°

TI FCE 15°

NI ER 25°

DIN 371

DIN 376



	TiN	ZHL	NEUTRO	NEUTRO
Tol	2BX	2BX	2BX	2BX
Mat	HSSCo-PM	HSSCo-PM	HSSCo-PM	HSSCo-PM
Imbocco	C	C	C	C

L1	L2	d2	∅	Preforo	mm	d x p			TITANIO	NICHEL
80	11	7	5.5	5.1	6.35	NC 1/4 - 20	36,80	39,77	28,29	32,20
90	12	8	6.2	6.5	7.94	NC 5/16 - 18	43,70	46,5	31,05	37,95
100	15	10	7	7.9	9.53	NC 3/8 - 16	54,05	54,95	39,10	44,85
110	18	9	7	10.7	12.70	NC 1/2 - 13				
110	25	12	9	13.5	15.88	NC 5/8 - 11				